

INSTRUCTIONS FOR IRON-ON BONDING TAPE

A. Use Iron-On Bonding Tape With Release Paper:

- 1. Place a strip of Iron-On Bonding Tape on the first fabric side with the release paper facing up.
- 2. Choose the highest temperature setting on your iron that your fabric can tolerate. Set iron steam to the maximum output.
- 3. Iron lightly to bond the tape to the first fabric side.
- 4. Peel off the release paper while the tape is still hot. If you have difficulty peeling off the release paper, you may give your fabric a quick tug, then try to peel again. The release paper should come off very easily.



- 5. Place the second fabric side over the tape. While applying bursts of steam, iron the bonding area slowly and with a downward force. Iron both sides if possible.
- 6. Allow at least 24 hours for the bonding to set in.

B. Use Iron-On Bonding Tape Without Release Paper:

- 1. Peel off the release paper from a strip of Iron-On Bonding Tape.
- 2. Place the tape between the two layers of fabric you want to bond together.
- 3. Choose the highest temperature setting on your iron that your fabric can tolerate. Set iron steam to the maximum output.
- 4. Apply bursts of steam and iron the bonding area slowly and with a downward force. Iron both sides if possible.
- 5. Allow at least 24 hours for the bonding to set in.

IMPORTANT:

- Always test on a small swatch of fabric before use.
- To test bonding strength: Wait at least 24 hours after ironing .



Iron-On Bonding Tape

- Strong bonding to most fabrics.
- Ideal for attaching hems, banding, covering Welt Cord and applications where stitching should not be seen.
- Does not lose bond strength or turn yellow when exposed to sunlight.

Stock#	Roll Size
FT37	$\frac{3}{8}$ " × 100 yds.
FT50	$\frac{1}{2}$ " × 100 yds.
FT75	$\frac{3}{4}$ " × 100 yds.
FT100	1" × 100 yds.
FT200	$2'' \times 100$ yds.