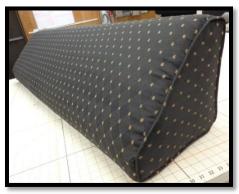


Rowley Project List: Shaped Foam Pillow

Pillows add visual interest and dimension to a bed and are a great up-sale for workrooms and designers. This pillow grouping puts a contemporary twist on traditional deigns and features four pillow styles including a unique foam pillow that can add depth and function to your top of bed designs.





Materials and Supplies

Rowley Products	SKU
Foam Saw	DT42
Foam Rubber & General Purpose Contact Spray Adhesive	AS30
Polyester Batting	PF76
Curved Needle	TP75
#5 Molded Tooth Zipper and Slides	ETR52/, ETP5/
5/32" Polyester Welt Cord	WCP0/
Polyester Iron-On Batting	PA20/

Additional products:

3" Medium density foam

Shaped Foam Pillow: Step-By-Step Instructions

This pillow will finish 54W x 12H x 12D. It was designed to sit at the head of the bed allowing the shams to rest at an angle and away from the headboard. This pillow allows for 1'' seam allowances.

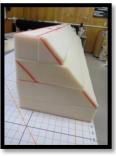
Cutting and Prepping the Foam:

- 1. Measure and mark for foam cuts. Layers can be pieced as needed.
 - a. Cut 2 at 54W x 12D.
 - b. Cut 1 at 54W x 9D.
 - c. Cut 1 at 54W x 6D (the photos show this as two pieces).
- 2. Using the foam saw, cut foam into rectangles.





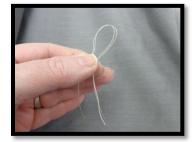




- 3. Mark and cut front face angle.
- 4. Spray-glue foam layers together and stack for finished shape.
- 5. Wrap stacked foam in Polyester Batting, eliminating excess at corners.
- 6. Close batting with thread and a curved needle.
 - a. Load thread into curved needle, matching ends.
 - b. Make a loop that ties all threads into one knot.
 - c. Stab-stitch through batting edges to secure pieces together.
 - d. Continue along all cut edges.
 - e. At the end of the thread, double loop the thread around the needle before pulling it all the way through the batting. Pull thread tight to tie knot. Cut.
 - f. Follow the above steps as many times as needed until the entire pillow is sewn.













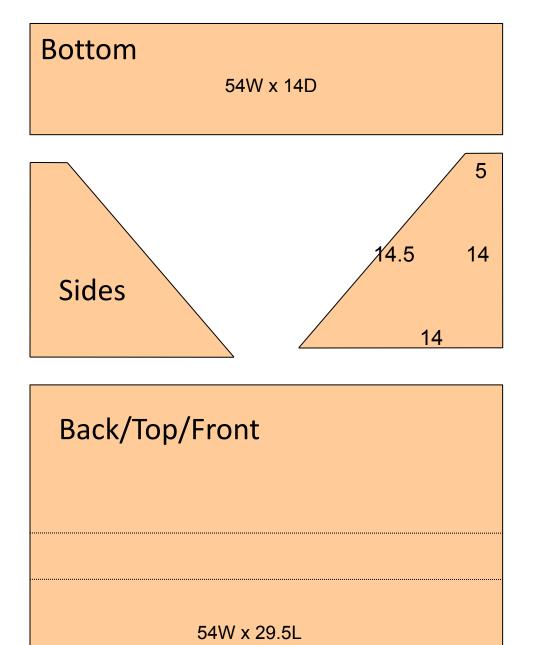


Cutting the Fabric: (These cuts allow for 1" seam allowances)

7. Cut and make welt to go around both side pieces (approximately 80").



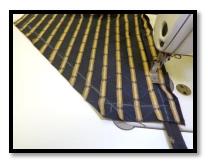
- 8. Cut the bottom at 54W x 14D. This piece will have a zipper inserted into it; the zipper will require no additional fabric.
- 9. Cut the Back/Top/Front at 54W x 29.5L. If you are using a napped fabric you will need to piece the Back/Top/Front.
- 10. Cut the sides to shape at 14D x 14H x 5D x 14.5 angled.





Making the Pillow:

11. Sew welt to both side pieces, joining at the back.







12. On the face of the bottom piece, trace the zipper path, tracing two parallel lines at least ¾" apart. The zipper will need to curve on both sides.







- 13. Cut a bias piece of lining the length of the zipper path, plus 2". Mark the zipper path on the lining, pinning it to the marks on the bottom fabric. Slightly pleat the corners so the lining will lay flat.
- 14. Top stitch on the marks, backstitching at the ends.
- 15. Cut down the middle of the stitched area, doing angled cuts at the last 1" of both ends. You will be cutting through the lining and the face fabric.









- 16. Turn the lining to the back. Pin and iron to set crease.
- 17. Lay the zipper in the open path, teeth side up and with the pull already inserted onto the zipper chain. Clip corners and pin as needed.
- 18. Top stitch the zipper.











- 19. Sew the bottom to the Front/Top/Back piece to form a tube.
- 20. Measure for the corners. Put a pin at each measurement.
- 21. Matching pins to side corners, pin on the sides.
- 22. Open the zipper and sew on the sides.











23. Turn right sides out and stuff. Close zipper.





This pillow may need some steaming to remove *puckers from seams*.