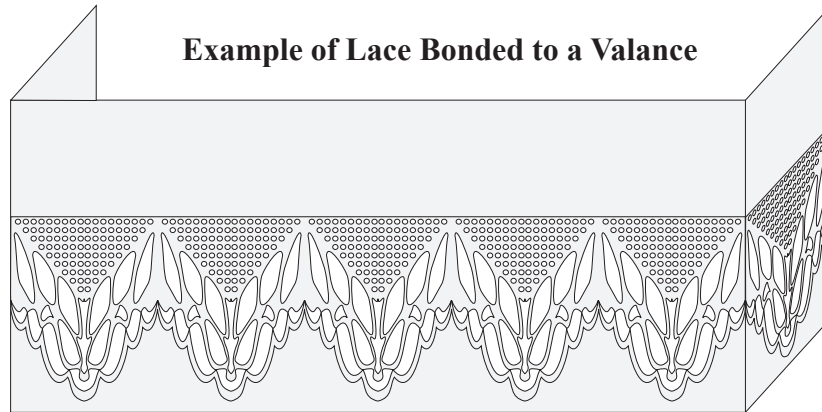




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## Instructions and Idea Sheet for Iron-On Adhesive Web

This adhesive web, Stk# FW30, is a thin yet strong bonding adhesive for bonding two layers of fabric over a large area. It does not significantly add bulk to two layers. It is also extremely UV resistant and does not breakdown from extended sun exposure. To prevent adhesives from accumulating on an iron soleplate, we advise using a piece of silicone, like on the edges of the fabric. Multiple layers of adhesive can be used for extra bonding strength, however each additional layer may increase the stiffness of the final product. Our web adhesive can also be used with our 20" & 40" wide buckram (STK#BN420 & BN440) to make soft valances. Since buckram should not be exposed to direct sunlight, use a second layer of web adhesive to attach drapery lining to the backside of the valance.



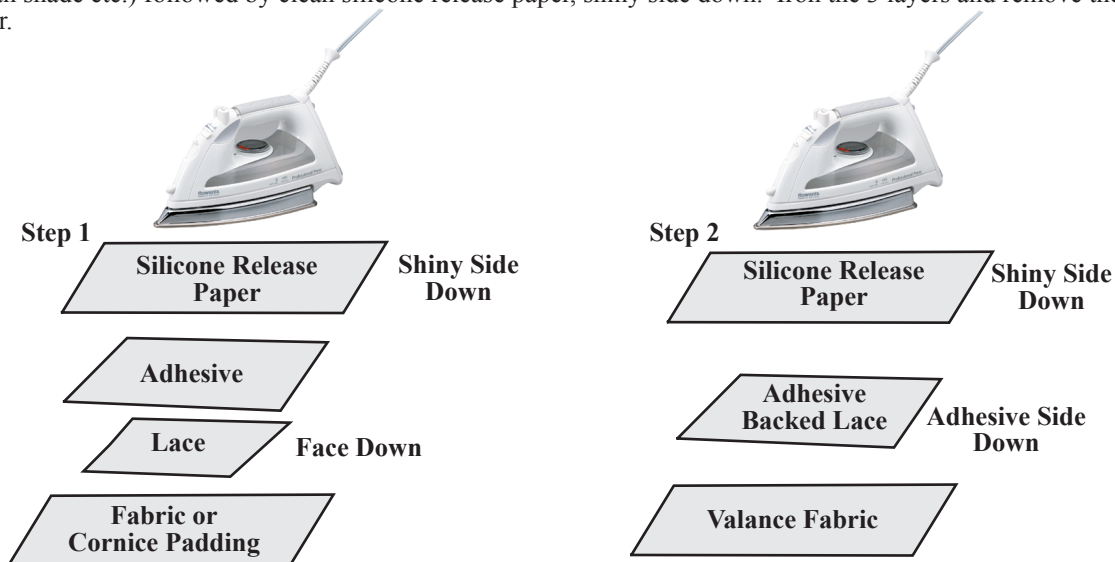
In addition to bonding two layers of fabric together, this adhesive can be used to bond laces, appliques, embroidery and etc. on valances, draperies, table cloths, roman shade and other items, without the need for time consuming trimming. The finished product has a very custom appearance. See picture and instructions below.

### For bonding lace-type fabric onto the face of another fabric (2 step process):

#### Step 1 - Applying adhesive to the back of lace-type fabrics. Step 1 is the most important step:

Before starting, you will need some scrap fabric which can be later thrown away. For thick or bulky laces, we suggest substituting our cornice board padding (our Stk# PA27) instead of scrap fabric. **Your results will be best if you use plenty of heat/steam and as much pressure as possible pushing down on the iron.** Place the scrap fabric on top of your work table. Next, place the lace face down on the scrap fabric. Position adhesive web on top of lace. Cover with silicone release paper with shiny side down. Iron all 4 layers sufficiently to bond adhesive to the back of lace. As you separate the layers, the scrap fabric will pull excess adhesive through any open holes in the lace. The lace will now have adhesive on the back! **Inspect the finished product from Step 1 before continuing to Step 2. Adhesive should not be present around edges or in holes of lace. If more adhesive needs to be removed from edges of lace, Step 1 can be repeated without adding additional web adhesive. Use a clean piece of scrap fabric or cornice padding each time you repeat Step #1.**

**Step 2 - Applying lace/adhesive to the valance fabric:** When applying lace with adhesive to the valance fabric use a piece of our silicone release paper larger than the area of adhesive to prevent adhesive buildup on the iron soleplate. Place adhesive backed lace in final position with adhesive side down on the valance )drapery, table cloth, roman shade etc.) followed by clean silicone release paper, shiny side down. Iron the 3 layers and remove the release paper.



The Iron On Adhesive Web also available in narrow widths:  
STOCK #'s **FWT37 - 3/8"**                      **FWT100 - 1"**  
                  **FWT50 - 1/2"**                      **FWT200 - 2"**  
                  **FWT75 - 3/4"**                      **FWT300 - 3"**